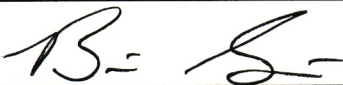


WELDER QUALIFICATION TEST REPORT				
COMPANY NAME: AWCO (Anderson Welding)		TEST LOCATION: 19 Colonial Way Barrington, NH		TEST DATE: 1/2/2025 - 1/3/2025
WELDER'S NAME: Robert Lord		WELDER ID: RL		JOB# / PO# Unitil
CODE: API 1104, 21st Edition		PROCEDURE: NGA-SMAW		PAGE: 1 of 1
TEST CONDITIONS				
	SINGLE QUALIFICATION		MULTIPLE QUALIFICATION	
JOINT DESIGN	N/A		Butt, V-Groove	Branch
BACKING STRIP	N/A		None	None
PIPE SPEC. / GRADE	N/A		API 5L X-42	API 5L X-42
DIAMETER OF TEST PIPE	N/A		12.750"	12.750"
WALL THICKNESS	N/A		.375"	.375"
PIPE POSITION	N/A		5G	Branch: Vertical Down
WELDING POSITION	N/A		Fixed	Fixed
FILLER METAL / GROUP	N/A		E6010, E7010 (Group 1)	E6010, E7010 (Group 1)
WELDING MACHINE	N/A		Miller XMT	Miller XMT
WELDING PROCESS	N/A		SMAW	SMAW
WELDING EQUIPMENT	N/A		Manual	Manual
DIRECTION OF TRAVEL	N/A		Vertical Down	Vertical Down
VOLTAGE	N/A		Per Procedure	Per Procedure
AMPERAGE	N/A		Per Procedure	Per Procedure
WEATHER CONDITIONS	N/A		Indoors	Indoors
WELDER QUALIFICATION BASED ON DESTRUCTIVE TEST AND RESULTS				
		SINGLE BUTT WELD	MULTIPLE QUALIFICATION BUTT WELD	MULTIPLE QUALIFICATION BRANCH WELD
REMARKS OF DESTRUCTIVE TEST	NICK BREAK		1 Acceptable	1 Acceptable
			2 Acceptable	2 Acceptable
				3 Acceptable
				4 Acceptable
	TENSILE		1 Acceptable	
			2 Acceptable	
	ROOT BEND		1 Acceptable	
			2 Acceptable	
ADDITIONAL BEND TEST				
VISUAL ACCEPTABLE X		VISUAL NOT ACCEPTABLE		WELDER QUALIFIED X
WELDER DISQUALIFIED				
WELDING INSPECTOR'S NAME (PLEASE PRINT): BRIAN SMITH			AWS CWI NO:  Brian A. Smith CWI 24050881 QC1 EXP. 5/1/2027	
WELDING INSPECTOR'S SIGNATURE: 			In witness whereof I have hereunto set my hands this January 9th, 2025.	