



# RADIOGRAPHIC INSPECTION REPORT

6 Progress Avenue  
Nashua New Hampshire, 03062  
Phone: (603) 402-3656  
[www.jdhinspectors.com](http://www.jdhinspectors.com)

Date Of Examination

September 20, 2022

Page

1 of 1

JDH Reference Number: 22-0860

Customer: Anderson Welding

Project Name: Summit Gas 6 Month Re-qualification

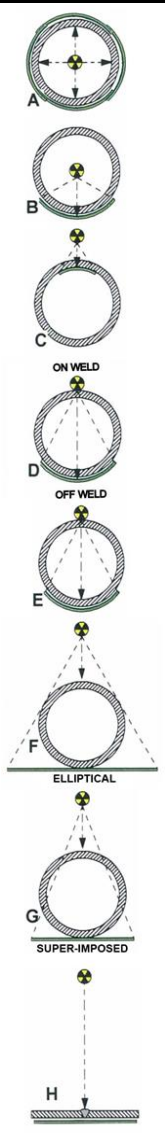
Job Number: Adrian Hill

Isotope Type: Iridium 192 Isotope Intensity: 30.2 Ci Focal Spot: 0.115 In.

Film Type: Carestream T200 Film Quantity: Single Processing Type: Manual Screen Data: Front 0.005" Rear 0.010" Mat'l Lead

Material Type: Carbon Steel Procedure No. JDH-RT-01 Acceptance Standard: API 1104 20th Ed Radiographic Techniques

Items Inspected:											
Technique Letter	Source to Film (inch)	IQI	Component Size (inch)	Wall Thickness	Identification	Ug	Welder's Symbol	Film Location Markers	RESULTS		Indications Present + Additional Remarks
									ACCEPT	REJECT	
D	4"	B	3"	.300"	BW3-18	≤.02"	B036	A - B	✓		Welding Process - SMAW E6010/7010 D.H.
								B - C	✓		Procedure - NGA-SMA-52-B-H-2
								C - A	✓		
											Witnessed by Ryan Rios



- 1. Crack      2. Lack of Penetration      3. Lack of Fusion      4. Slag      5. Porosity      6. Cold Lap
- 7. Tungsten Incl.      8. Concave      9. External Undercut      10. Internal Undercut      11. High/Low
- 12. Film Artifact      13. Profile      14. Burn Through      15. Excess Penetration      16. Linear Indication

Radiographer ASNT Level:  1  2  3      Film Interpreter ASNT Level:  1  2  3      Date Reviewed: September 20, 2022

*Cory Bailey*  
Cory Bailey

*Cory Bailey*  
Cory Bailey