



RADIOGRAPHIC INSPECTION REPORT

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Date Of Examination

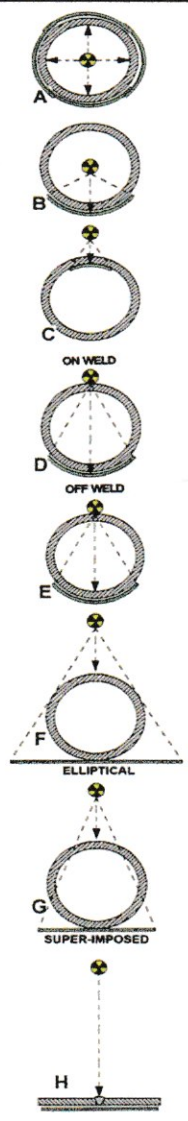
October 10, 2022

INSPECTION SERVICES

Customer: Anderson Welding		Page	
Project Name: 2.78" NGA Welder Qualification		1	of 1
Job Number: Adrian Hill		JDH Reference Number:	22-0946
Isotope Type: Iridium 192	Isotope Intensity: 32.7 Ci.	Focal Spot:	0.132 In.
Film Type: Carestream T200	Film Quantity: Single	Processing Type: Manual	Screen Data: Front 0.005" Rear 0.010" Matr'l Lead

Material Type: Carbon Steel	Procedure No. JDH-NDRT-1	Acceptance Standard: API 1104 20th Edition	Radiographic Techniques
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Items Inspected:											
Technique Letter	Source to Film	IQI	Component Size	Wall Thickness	Identification	Ug	Welder's Symbol	Film Location Markers	RESULTS		Indications Present + Additional Remarks
									ACCEPT	REJECT	
G	3	B	2.8	0.625	Adrian Hill	≤.02"	AH 036	A	✓		Welding Process - SMAW E6010/7010 D.H.
					Lab. 22- 10-019			B	✓		Procedure - NGA-SMA-X42-B-H-2
					2.78" C/S Coupon			C	✓		
G	2.5	B	2.5	0.425	Adrian Hill	≤.02"	AH 036	A	✓		
					Lab. 22 10-020			B	✓		
					2.5"S/S Coupon			C	✓		
Essential wire: 0.010"											



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|-------------------|------------------------|----------------------|------------------------|-----------------------|-------------|
| 1. Crack | 2. Lack of Penetration | 3. Lack of Fusion | 4. Slag | 5. Porosity | 6. Cold Lap |
| 7. Tungsten Incl. | 8. Concave | 9. External Undercut | 10. Internal Undercut | 11. High/Low | |
| 12. Film Artifact | 13. Profile | 14. Burn Through | 15. Excess Penetration | 16. Linear Indication | |

Radiographer ASNT Level: <input type="checkbox"/> 1 <input type="checkbox"/> 2 <input checked="" type="checkbox"/> 3	Film Interpreter ASNT Level: <input type="checkbox"/> 1 <input type="checkbox"/> 2 <input checked="" type="checkbox"/> 3	Date Reviewed
<i>Manuel Venegas</i> Manuel Venegas	<i>Manuel Venegas</i> Manuel Venegas	October 10, 2022