



RADIOGRAPHIC INSPECTION REPORT

6 Progress Avenue
 Nashua New Hampshire, 03062
 Phone: (603) 402-3656
 E-mail: www.jdhinspectors.com

Date Of Examination

February 27, 2023

Customer: AWCO

Project Name: 6 Month Requal

1 of 1

Job Number: Summit Gas


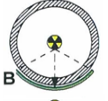

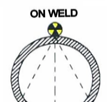
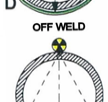
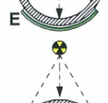
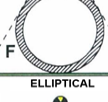
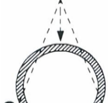
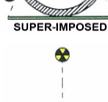
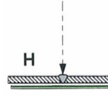
JDH Reference Number: 23-0106

Isotope Type: Iridium 192 Isotope Intensity: 18.3 Ci Focal Spot: 0.128 In.



Film Type: Carestream	Film Quantity: Single	Processing Type: Manual	Screen Data: Front	Rear	Mat'l
T200			0.005"	0.010"	Lead

Material Type: Carbon Steel Procedure No. JDH-RT-01 Acceptance Standard: API 1104 20th Ed. Radiographic Techniques

Items Inspected:

Technique Letter	Source to Film	IQI	Component Size	Wall Thickness	Identification	Ug	Welder's Symbol	Film Location Markers	RESULTS		Indications Present + Additional Remarks	
									ACCEPT	REJECT		
D	7"	B	6"	.280"	LT: 02-038	≤.02"	AH	A - B	✓		Adrian Hill	
								B - C	✓			
								C - A	✓			
												
												
												
												
												
												
												

- | | | | | | |
|-------------------|------------------------|----------------------|------------------------|-----------------------|-------------|
| 1. Crack | 2. Lack of Penetration | 3. Lack of Fusion | 4. Slag | 5. Porosity | 6. Cold Lap |
| 7. Tungsten Incl. | 8. Concave | 9. External Undercut | 10. Internal Undercut | 11. High/Low | |
| 12. Film Artifact | 13. Profile | 14. Burn Through | 15. Excess Penetration | 16. Linear Indication | |

Radiographer ASNT Level: <input type="checkbox"/> 1 <input checked="" type="checkbox"/> 2 <input type="checkbox"/> 3	Film Interpreter ASNT Level: <input type="checkbox"/> 1 <input checked="" type="checkbox"/> 2 <input type="checkbox"/> 3	Date Reviewed
Cory Bailey 	Cory Bailey 	February 27, 2023