RADIOGRAPHIC INSPECTION REPORT

6 Progress Avenue
Nashua New Hampshire, 03062
Phone: (603) 402-3656
E-mail: JodyB@jdhinspectors.com

Date Of Examination: February 11, 2021

Customer:	Anderson Welding	Page	
Project Name:	Welder Re Qualification	1 of 1	
Job Number:	Jesse Anderson	JDH Reference Number:	20-0706

Isotope Type:	Iridium 192	Isotope Intensity:	8.9 Ci.	Focal Spot:	0.142 In.

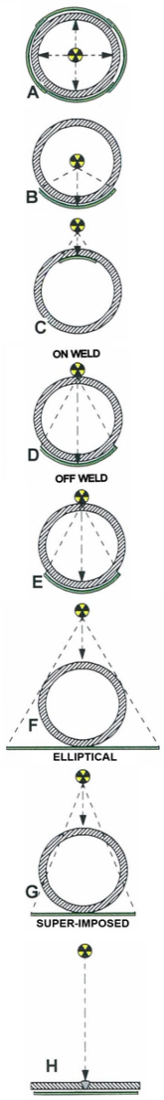
Film Type:	Carestream T200	Film Quantity:	Single	Processing Type:	Manual	Screen Data:	Front 0.005"	Rear 0.010"	Matr'l Lead

Material Type:	Carbon Steel	Procedure No.	JDH-RT-01	Acceptance Standard:	API 1104 20th ED

Items Inspected:

Technique Letter	Source to Film	IQI	Component Size	Wall Thickness	Identification	Ug	Welder's Symbol	Film Location Markers	RESULTS ACCEPT	RESULTS REJECT	Indications Present + Additional Remarks
D	7"	B	6"	0.280	W6-1	≤.02"	JA	A - B	√		Welding Process - SMAW E6010/7010 D.H.
								B - C	√		JA - Jesse Anderson
								C - A	√		

Radiographic Techniques



1. Crack	2. Lack of Penetratior	3. Lack of Fusion	4. Slag	5. Porosity	6. Cold Lap
7. Tungsten Incl.	8. Concave	9. External Undercut	10. Internal Undercut	11. High/Low	
12. Film Artifact	13. Profile	14. Burn Through	15. Excess Penetration	16. Linear Indication	

Radiographer ASNT Level: ☐ 1 ☑ 2 ☐ 3	Film Interpreter ASNT Level: ☐ 1 ☑ 2 ☐ 3	Date Reviewed
Tyler Rainville	Tyler Rainville	February 11, 2021