RADIOGRAPHIC INSPECTION REPORT

JDH INSPECTION SERVICES

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Date Of Examination	June 21, 2022
Customer:	Anderson Welding
Project Name:	Witnessed Welder Re Qualification
Job Number:	Welder Requal
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JDH Reference Number:	22-0438
Isotope Type:	Iridium 192
Isotope Intensity:	69.5 Ci.
Focal Spot:	0.117 In.
Film Type:	Carestream MX125
Film Quantity:	Single
Processing Type	Manual
Screen Data:	Front 0.005" / Rear 0.010" / Matr'l Lead
Material Type:	Carbon Steel
Procedure No.	JDH-RT-01
Acceptance Standard:	API 1104 20th Edition

Items Inspected:

Technique Letter	Source to Film	IQI	Component Size	Wall Thickness	Identification	Ug	Welder's Symbol	Film Location Markers	RESULTS ACCEPT	RESULTS REJECT	Indications Present + Additional Remarks
D	7"	B	6"	.280"	Brandon Toussaint	≤.02"	BT	A - B	√		Weldsing Process - SMAW E6010/7010
								B - C	√		API 1104 20th Ed.
								C - A	√		
											BT = Brandon Toussaint

Radiographic Techniques

1. Crack 2. Lack of Penetration 3. Lack of Fusion 4. Slag 5. Porosity 6. Cold Lap
7. Tungsten Incl. 8. Concave 9. External Undercut 10. Internal Undercut 11. High/Low
12. Film Artifact 13. Profile 14. Burn Through 15. Excess Penetration 16. Linear Indication

Radiographer ASNT Level: ☐ 1 ☑ 2 ☐ 3	Film Interpreter ASNT Level: ☐ 1 ☑ 2 ☐ 3	Date Reviewed
Jason Vires	Jason Vires	June 21, 2022