

Phone: (603) 402-3656 Website: www.JDHInspectors.com

WELDER, WELDING OPERATOR OR TRACK WELDER QUALIFICATION TEST RECORD

Type of Welder			SMAW						
Name			Brandon Tousaint		Identification No.		BT1		
Welding Pro	ocedure Spec	cification No.	AWS	Rev.	Date		9/18/2020		
					Record Act				
Variables						Used In Qualification		n Range	
Process/Type [Table 4.10,Item (8)]					SMA				
Electrode (single or multiple) [Table 4.10, Item (8					Sin	•			
Current/Polarity					DC	RP DCRP		•	
Position [Table 4.10, Item (4)]					3G 8	4G All			
Weld Progression [Table 4.10, Item (6)]					U	р Ир			
	Backing (YES or NO) [Table 4.10, Item (7)]					O With / Without			
	Material/Sp				ASTM	ASTM A 36		Same	
		ss: (Plate)							
Groove						00"			
Fillet Thickness: (Pipe or Tub Groove					N	Ά	All		
			e)				> 0.411. O. D.		
	_					N/A N/A		≥24" O.D	
Fillet					N/	A	All		
Diameter: (Pipe)					NI	/A	>24" 0	D	
Groove					N/		≥24" O	.ט	
	Fillet					A	All		
Filler Metal [Table 4.10, Item (3)] Spec. No.					ER 7	7018	Same	<u>,</u>	
Class					A5				
F-No. [Table 4.10, Item (2)]				F					
Gas/Flux Type [Table 4.10, Item (3)]					N				
	Other					· ·			
			MOHAI	INCRECTION (4.0.4	`				
VISUAL INSPECTION (4.8.1) Acceptable YES or NO Yes									
	Guided Bend Test Results (4								
	Туре		Result	, ,		Result			
	Side Bend (3G)		N/A	Side Bend (4G)		N/A			
		end (3G)	N/A	Side Bend (4G)	N/	'A			
			Fillet Test Res		30.4.1)				
Fillet Test Results (4.30.2.3 and 4.30. Appearance N/A Fill						et Size			
Fracture Test Root P					Macroetch .		N/A N/A		
		-	any crack or tearing of the s						
Inspected b		•	,	·	est Number				
Organizatio	=				Date				
			PADIOCRADUI	C TEST RESULTS	(4.20.2.1)				
Film Idor	ntification		KADIOGKAFIII	Film Identification	` ,				
Number		Results Remarks Number				Results Rem			
20-0215		Acceptable	(4G) Overhead Position	Number	Nesuits	IXCIII	lai KS		
	0214	Acceptable	(3G) Vertical Position						
			,	-	est Number		20 0049DT		
Interpeted by Organization		Jody Baudanza JDH Inspection Services, LLC			Test Number		20-0918BT September 18, 2020		
_									
		-	the statements in this record are 4 of ANSI/AWS D1.1/ D1.1M		velds were prepared, we I Welding Code - Steel.	elded and tested	I in accordance		
				(year)	41				
Manufacturer or Contractor Autho									
					Date				